

# BarthHaas<sup>®</sup> **Tetrahop<sup>®</sup> Gold**

# GENERAL:

Tetrahop<sup>®</sup> Gold is an aqueous alkaline solution of the potassium salts of tetrahydro-iso- $\alpha$ -acids. It is produced from CO<sub>2</sub> hops extract using a patented all aqueous process. Tetrahop<sup>®</sup> Gold enhances beer foam when used as a post-fermentation replacement for a part of the normal bittering. In the absence of normal  $\alpha$ -acids and iso- $\alpha$ -acids, Tetrahop<sup>®</sup> Gold will give complete protection from the formation of light-struck flavour. Furthermore, it will act as an antimicrobial agent when added to beer. Tetrahop<sup>®</sup> Gold is classified as a modified hop extract that may be safely used in beer in accordance with the US FDA regulation 21 CFR 172.560 (b) (6).

PRODUCT SPECIFICATIONS	
Description:	A yellow to amber colored, aqueous solution of the potassium salts of tetrahydro-iso- $\alpha$ -acids.
Concentration:	Standard concentration is 9.0% $\pm$ 0.5 of tetrahydro-iso- $\alpha$ -acids by HPLC
рН	8.5 - 11.0
Density:	1.017 g/mL (approximately) at 20 °C (68 °F)
Viscosity:	2 - 10 mPas at 20°C
Solubility:	Soluble in pH-adjusted de-mineralized water, and in alcohol
Iso-α-acids:	< 0.1%

# QUALITY AND FOOD SAFETY:

Barth-Haas maintains quality management systems registered to the ISO 9001 standard, as well as food safety management programs based on internationally recognised (HACCP) principles. Please refer to our web site (<u>www.barthhaas.com</u>) for more information on our systems and programs.



## PRODUCT USE:

Tetrahop<sup>®</sup> Gold is normally used after fermentation and before final filtration. Utilisation of Tetrahop<sup>®</sup> Gold in final beer can be expected between 55 - 80% depending on the time and efficiency of dosing (kettle dosing is not advisable). The point of addition should be close to a region of turbulent flow, e.g. on the suction side of a centrifugal pump. The dosing pump should be adjusted to deliver Tetrahop<sup>®</sup> Gold over approximately 70% of the total transfer time. It is advisable to make the addition prior to the final filtration step. Local high concentrations of tetrahydro-iso- $\alpha$ -acids should be avoided and the addition point should be well separated from that of any other additives. Tetrahop<sup>®</sup> Gold may be added at ambient temperature without prior dilution directly to beer. If dilution is necessary, the use of demineralised water and a pH adjustment to 10 – 11 with KOH is necessary. Do not use sodium bases to adjust the pH of the dilution water – caustic soda or sodium hydroxide form poorly soluble salts with most hop acids.

The amount of Tetrahop<sup>®</sup> Gold is calculated based on the product concentration and the assumed utilisation. Conducting trials at the brewery will determine the correct dosage of Tetrahop<sup>®</sup> Gold with regard to sensory bitterness and foam enhancement. Depending on the type of beer, Tetrahop<sup>®</sup> Gold may give 1.0-1.7 times the perceived bitterness of normal iso- $\alpha$ -acids. Tetrahop<sup>®</sup> Gold should not be left in dosing lines at low temperatures. We recommend cleaning lines and dosing pumps with warm slightly alkaline demineralised.

# **USAGE CALCULATIONS:**

The following calculations are based on the assumption of tetrahydro-iso- $\alpha$ -acids (THIAA) being 1.7 times as bitter as iso- $\alpha$ -acids (IAA). Utilisation of THIAA is expected to be up to 70 - 75% when Tetrahop<sup>®</sup> Gold is used as recommended.

Desired Sensory Bitterness Units = BU THIAA required in beer (mg/L) =  $\frac{BU}{1.7}$ Dosage THIAA in mg/L (70% utilisationassumed) =  $\frac{BU}{1.7} \times \frac{100}{70}$ Dosage in grams THIAAperhL of beer =  $\Rightarrow \frac{BU}{1.7} \times \frac{100}{70} \times \frac{100}{1000}$ Dosage amount of Tetrahop Gold<sup>®</sup> (9%THIAA)in g/hL :  $\frac{BU}{1.7} \times \frac{100}{70} \times \frac{100}{1000} \times \frac{100}{9}$  g/hL = BU × 0.93g/hL Dosage  $\Rightarrow$  amount of Tetrahop Gold<sup>®</sup> (9%THIAA) in mL/hL:  $\frac{BU}{1.7} \times \frac{100}{70} \times \frac{100}{1000} \times \frac{1}{9}$  g/hL =  $\frac{BU \times 0.93$ g/hL}{1.015 g/mL} = BU × 0.92mL/hL

(e. g. for **5** desired sensory bitterness units  $5/1.7 \times 100/70 \times 100/1000 \times 100/9 = 4.7 \text{ g/hL}$  (4.6 mL/hL) of Tetrahop Gold<sup>®</sup> are necessary)



## FOAM ENHANCEMENT:

Calculate required Tetrahop<sup>®</sup> Gold as shown above (for foam and cling enhancement we generally recommend Tetrahop<sup>®</sup> Gold not be added to the final beer at a concentration greater than 5 ppm THIAA). Reduce kettle bittering by an equivalent BU to compensate for the bitterness contribution of Tetrahop<sup>®</sup> Gold.

### LIGHT STABILITY:

Tetrahop<sup>®</sup> Gold will only provide protection from light-struck flavour if a complete absence of normal iso- $\alpha$ -acids is achieved, therefore no other sources of non-reduced iso- $\alpha$ -acids should exist in the wort or beer streams. Thus for light-stable beers packaged in clear or green glass bottles, all the hop bitterness must be derived from reduced hop acids such as Tetrahop<sup>®</sup> Gold Redihop<sup>®</sup> or Hexahop<sup>®</sup> products. Iso- $\alpha$ -acids (from equipment or yeast) must not be present in the beer. If beta extracts are used as kettle additives, ensure that the concentration of  $\alpha$ -acids and iso- $\alpha$ -acids are below 0.2%

#### PACKAGING:

Normally supplied in high-density polythene containers of 20 kg

# STORAGE AND BEST-BY RECOMMENDATION:

Store Tetrahop<sup>®</sup> Gold in full, closed containers at 15 – 25 °C (59 – 77 °F). Prolonged storage at high temperature will cause deterioration. Tetrahop<sup>®</sup> Gold performs best if used within 24 months from the time of production if stored as recommended. Opened containers should be used within a few days.

# ANALYTICAL METHODS:

The concentration of tetrahydro-iso- $\alpha$ -acids is measured by UV Spectrophotometry (with modified factors) or by the EBC Method 7.9 (HPLC). Details of recommended methods are available on request.

#### SAFETY:

Safety Data Sheet (SDS) is available on our website www.barthhaas.com.

#### **TECHNICAL SUPPORT:**

We will be pleased to offer help and advice on the use of Tetrahop<sup>®</sup> Gold in brewing.

E-Mail: Brewingsolutions@barthhaas.de